WABCO HPB Kit with ECU (10 Coil)

Kits 400 850 875 0, 400 851 875 0 and 400 851 884 0 for Servicing Units
478 407 111 0, 478 408 111 0 and 478 408 131 0

Introduction

WABCO kits 400 850 875 0, 400 851 875 0 and 400 851 884 0 contain the following parts:
- HCU (Hydraulic Compact Unit)
- Reservoir
- Screws (4)

The following kit assembly procedures describe the process of assembling the parts of a kit. Refer to WABCO Maintenance Manual MM-0401, WABCO Hydraulic Power Brake (HPB) System, for procedures to install the kit onto the vehicle.

How to Obtain Additional Maintenance, Service and Product Information

Refer to Maintenance Manual MM-0401, WABCO Hydraulic Power Brake (HPB) System. Call WABCO North America Customer Care at 855-228-3203 to obtain this publication. WABCO publications are also available on our website:

wabco-na.com
Kit Assembly

1. Wear safe eye protection.
2. Remove and scrap the plastic cover from the top of the HCU. Scrap the four screws.
3. Install the reservoir onto the HCU using the four screws. Ensure that the four rubber bushings are in the correct position.
4. Tighten the reservoir screws to 3.69-5.16 ft-lb (5-7 N•m). ı
5. Refer to Maintenance Manual MM-0401, WABCO Hydraulic Power Brake (HPB) System, for the procedure to install the unit on the vehicle.